

## Invt GD5000 Series (Ethernet)

Supported series: Invt GD5000 Series

Website: <http://www.invt.com/>

### HMI Setting:

Parameters	Recommended	Options	Notes
PLC type	Invt GD5000 Series (Ethernet)		Use UDP
PLC I/F	Ethernet		
Port no.	6000		

### Device Address:

Bit/Word	Device type	Format	Range	Memo
W	Reg_A	HHHH	0 ~ FFFF	
W	Reg_M	HHHH	0 ~ FFFF	

### Wiring Diagram:

#### Ethernet cable:

